



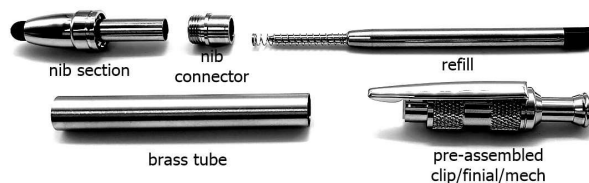
## PKR FRG CL/ST – FORGE Premium click pen kit – Fitting & assembly Guide

To complete the Prokraft premium FORGE CL& ST pen kits you will require the following:

- Suitable blank 68mm long + extra for trimming
- 9.5mm drill bit
- Bushing set (FRG BSH)
- Glue & finishing products



FORGE CL PEN KIT PARTS



FORGE ST PEN KIT PARTS

1] Using a medium grit abrasive paper roughen the surface of the brass pen tube and glue into your chosen blank, trim to the length of the brass tube.

2] The blank can be mounted between centres (dead centre at headstock live centre at tailstock) or on a standard pen mandrel between the 2 bushings.

3] Turn and finish / polish the pen blank as required

#### ASSEMBLY:

4] Push fit the nib connector press into the front of your finished blank/tube, the thread should remain exposed

5] Place the pre-assembled clip/finial/mechanism in the rear of the blank/tube and press until fully located.

**NB: IT IS ESSENTIAL THAT THE PARTS ARE LINED UP LEVEL BEFORE PRESSING TOGETHER – PRESSING AT AN ANGLE MAY DAMAGE PARTS. DO NOT PUSH-FIT THE STYLUS TIP.**

6] Once all the parts are located correctly insert the refill & spring until it locates correctly in the mechanism and screw on the nib section.

To replace an empty refill unscrew the nib section and repeat step 9, most Parker style refills will fit this kit.